M1F 09-25-13 (ECN 4896)

**MASTER PNEUMATIC - DETROIT, INC.** 

6701 -18 Mile Rd. | Sterling Heights, MI 48314 | Phone: (586) 254-1000 | Fax: (586) 254-6055 | Email: mp@masterpneumatic.com

**PRODUCT NUMBERS:** 

L100-6 (OBS) L100-8

### THANK YOU!

You have just purchased a quality Lubricator from Master Pneumatic.

With care in its installation and maintenance, you can expect it to have a long and economical service life. Before you go any further, please take a few minutes to look over this information, then save it for future reference and for the useful service information it contains.

## **Installation & Operation Procedures**

#### **INSTALLATION:**

- 1. Depressurize and lockout air pressure.
- Upstream pipes must be free of excessive dirt and liquids.
- 3. Install the Lubricator as near as possible to the device it is to serve.
- Install the Lubricator so that air flows from inlet to outlet as shown on the head.
- The Lubricator must be installed vertically with Bowl at the bottom.
- 6. Lubricators should be installed downstream of any Filters or Regulators in the airline.

### **OPERATION:**

- 1. To fill Lubricator with Oil, depressurize and lockout air pressure. Either remove Fill Plug or Bowl Assembly to add lubricant. Use Light Spindle Oil 80-120 SSU at 100F. Do not use compound oils containing graphite's, soap fillers, etc.
- To change the amount of oil delivered, depressurize and lockout air pressure. Remove Bowl Ring and Bowl Assembly by turning counter-clockwise. Loosen Packing Nut by turning counter-clockwise. To increase oil delivered, raise wick. To decrease oil delivered, lower wick. The Wick must be in the air stream for Lubricator to function properly.

#### TO CLEAN OR REPAIR:

- 1. Depressurize and lockout air pressure.
- 2. If needed, the Fill Plug can be removed by turning counter-clockwise and cleaned.
- 3. Remove Bowl Ring and Bowl Assembly by turning counter-clockwise.
- 4. Both the Bowl Ring and Bowl Assembly can be cleaned.
- 5. If needed, the Wick can be removed by unscrewing the Packing Nut and replaced. Do not clean Wick.
- When re-assembling, be sure all seals are correctly located. Torque Bowl Ring hand tight. Torque Fill Plug 10 in-lbs. Torque Packing Nut 90-110 in-lbs.
- 7. If the Lubricator cannot be repaired by cleaning with soap and water, the parts should be replaced.

## Replacement Parts

## **Replacement Bowls List**

DESCRIPTION	PART NUMBER
Plastic Bowl Assembly	AL109-6MLDC
Metal Bowl Assembly	ABL109-6A

## Replacement Kits List

DESCRIPTION	PART NUMBER
Fill Plug Kit	A204-8
Wick Kit	K205-3PFG

## **Replacement Drain List**

DESCRIPTION	PART NUMBER
Manual Draincock (For Metal Bowls)	103-51SP

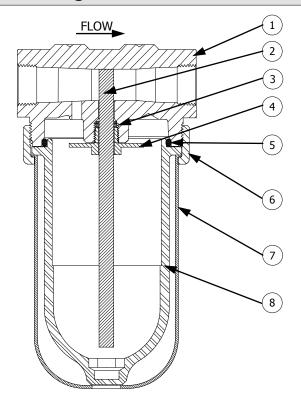
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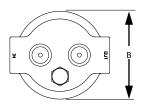
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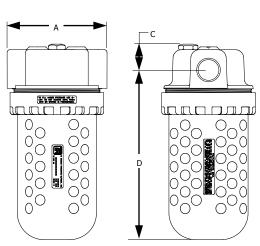
# **Parts Listing**

KEY	DESCRIPTION
1	Head
2	Wick
3	Grommet
4	Packing Nut
5	O-Ring
6	Bowl Ring
7	Shatterguard
8	Plastic Bowl



# **Dimensional Specifications**





KEY	DIMENSION
Α	4 1/2 (114 mm)
В	4 3/16 (106 mm)
С	1 (25 mm)
D	7 3/4 (197 mm)